



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0039.006

DVS ZERT GmbH hereby certifies that the welding company

**TELEYARD Sp. z o.o.**  
**ul. Nad Odra 2**  
**71-833 Szczecin**  
**Poland**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2023-02-09 until 2026-01-26

Düsseldorf, 2023-02-09  
Place and date of issue

Lead auditor: M.Eng. SWIDER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	2.2/3.2 3.1, 3.2	t = 3 - 24 mm t = 7.5 - 30 mm	BW BW
125	1.2/2.1 1.3	t = 7.5 - 100 mm t ≥ 5 mm	FW FW
135/121	1.2 3.1 3.2	t = 10 - 40 mm t = 7.5 - 30 mm t = 3 - 20 mm	BW BW BW
135/125	3.2	t = 30 - 120 mm	BW
135	1.2 1.2, 3.1 2.2 2.2, 2.2/8.1 2.2/3.1, 3.1, 3.2 2.2/8.1 3.2 3.2/8.1 8	t = 3 - 160 mm t ≥ 4 mm t = 1.4 - 6 mm t = 3 - 24 mm t = 3 - 100 mm t = 3 - 25 mm t ≥ 5 mm t = 5 - 24 mm t = 1.75 - 25 mm	BW FW FW BW BW FW FW FW FW
135/136	3.1	t = 3 - 100 mm	BW
135/141	2.2 3.2 3.2	t = 3 - 24 mm t ≥ 5 mm t = 15 - 60 mm	BW FW BW
136	1.2 1.2 1.2 3.1/10 1.2 3.1 3.1	t = 3 - 30 mm t = 3 - 80 mm t ≥ 5 mm t ≥ 5 mm t = 7.5 - 30 mm t = 7.5 - 30 mm t = 6 - 24 mm	FW, T=>30 BW, T=>30 FW FW, t2= 3-20 BW FW BW, ceramic backing
138	1.2/5.1 1.3	t = 10 - 40 mm t ≥ 5 mm	FW, BW FW
142/141	8.1	t = 1.25 - 5 mm	BW
783	3.2	D = 6 - 16 mm	-

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Rafal Wieckowski, IWE

born: 1981-06-10

### 1st deputy(ies) of the responsible welding coordinator(s):

Tomasz Wankiewicz, IWE

born: 1991-06-21

### Others deputies:

Anton Golenko , IWE

born: 1987-07-23

### Remarks:

### Register no.:

DVSZERT/15085/CL1/039/17/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.